





$GT1020-L\Box D(W)/L\Box D(W)2/L\Box L(W)$

GT10 General Description



Manual Number	JY997D22901R		
Date	Oct. 2016		

This manual describes the specifications of the product. Before use, read this manual and manuals of relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions.

And, store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

The company name and the product name to be described in this manual are the registered trademarks or trademarks of each company.

Specifications are subject to change without notice

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Safety Precaution (Read these precautions before using.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly

The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

I	_ MARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
	∴CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on circumstances, procedures indicated by "CAUTION" may also be linked to serious results

In any case, it is important to follow the directions for usage

DESIGN PRECAUTIONS

↑ WARNING

- Some failures of the GOT or cable may keep the outputs on or off. An external monitoring circuit should be provided to check for output signal which may lead to a serious accident. Not doing so can cause an accident due to false output or malfunction.
- If a communication fault (including cable disconnection) occurs during monitoring on the GOT, communication between the GOT and PLC CPU is suspended and the GOT becomes inoperative
- A system where the GOT is used should be configured to perform any significant operation to the system by using the switches of a device other than the GOT on the assumption that a GOT communication fault will occur. Not doing so can cause an accident due to false output or malfunction.
- Do not use the GOT as the warning device that may cause a serious accident. An independent and redundant hardware or mechanical interlock is required to configure the device that displays and outputs serious warning. Failure to observe this instruction may result in an accident due to incorrect
- Incorrect operation of the touch switch(s) may lead to a serious accident if the GOT backlight is gone out. When the GOT backlight goes out, causes the monitor screen to appear blank, while the input of the touch switch(s) remains active. This may confuse an operator in thinking that the GOT is in "screensaver" mode, who then tries to release the GOT from this mode by touching the display section, which may cause a touch switch to operate.

DESIGN PRECAUTIONS

- Do not bundle the control and communication cables with main-circuit, power Run the above cables separately from such wiring and keep them a minimur
- of 100mm (3.94in.) apart. Not doing so noise can cause a malfunction. Do not press the GOT display section with a pointed material as a pen of driver. Doing so can result in a damage or failure of the display section.
- Before connecting to GOT, turn ON the controller to enable the communication. When the communication of controller is not available, a communication error may occur in GOT.

MOUNTING PRECAUTIONS

∧ WARNING

Be sure to shut off all phases of the external power supply used by the system be sure to still oil all phases of the external power su before mounting or removing the GOT to/from the panel. Not doing so can cause the unit to fail or malfunction.

- MOUNTING PRECAUTIONS / CAUTION
- Use the GOT in the environment that satisfies the general specification described in this manual. Not doing so can cause an electric shock, fire malfunction or product damage or deterioration.
- When mounting the GOT to the control panel, tighten the mounting screws in the specified torque range. Undertightening can cause the GOT to drop, short circuit or malfunction, and deteriorate the waterproof effect and oilproof effect Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or the GOT, and deteriorate the waterproof effect and oil proof effect due to distortion of the protective cover for oil. GOT or panel.
- When using the GOT in the environment of oil or chemicals, use the protective cover for oil. Failure to do so may cause failure or malfunction due to the oil o chemical entering into the GOT

WIRING PRECAUTIONS

↑ WARNING

- Be sure to shut off all phases of the external power supply used by the system before wiring. Failure to do so may result in an electric shock, product damage o
- Please make sure to ground FG terminal of the GOT power supply section by applying 100 or less which is used exclusively for the GOT. Not doing so may cause an electric shock or malfunction.
- Correctly wire the GOT power supply section after confirming the rated voltage and terminal arrangement of the product. Not doing so can cause a fire or failure.
- Tighten the terminal screws of the GOT power supply section in the specified torque range. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the
- screws or the GOT. Exercise care to avoid foreign matter such as chips and wire offcuts entering the GOT. Not doing so can cause a fire, failure or malfunction.

WIRING PRECAUTIONS

⚠CAUTION

Plug the communication cable into the connector of the connected unit and tighten the mounting and terminal screws in the specified torque range. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit.

TEST OPERATION

↑ WARNING

Before performing the test operations of the user creation monitor screen (such a turning ON or OFF bit device, changing the word device current value, changing the settings or current values of the timer or counter), read through the manual carefully and make yourself familiar with the operation method.

During test operation, never change the data of the devices which are used to perform significant operation for the system. False output or malfunction car cause an accident

STARTUP/MAINTENANCE PRECAUTIONS

∴ WARNING

- When power is on, do not touch the terminals.
- Doing so can cause an electric shock or malfunction
- Before starting cleaning or terminal screw retightening, always switch off the power externally in all phases. Not switching the power off in all phases can cause a unit failure or malfunction. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit

STARTUP/MAINTENANCE PRECAUTIONS

⚠CAUTION

- Do not disassemble or modify the unit.
- Doing so can cause a failure, malfunction, injury or fire
- Do not touch the conductive and electronic parts of the unit directly. Doing so can cause a unit malfunction or failure.
- The cables connected to the unit must be run in ducts or clamped. Not doing so can cause the unit or cable to be damaged due to the dangling motion or accidental pulling of the cables or can cause a malfunction due to a cable connection fault.
- When unplugging the cable connected to the unit, do not hold and pull the cable portion. Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.
- Before touching the unit, always touch grounded metal, etc. to discharge static electricity from human body, etc
- Not doing so can cause the unit to fail malfunction

DISPOSAL PRECAUTIONS **↑** CAUTION

When disposing of the product, handle it as industrial waste

PRECAUTIONS

↑ CAUTION

- For the analog-resistive film type touch panels, normally the adjustment is no required. However, the difference between a touched position and the object position may occur as the period of use elapses. When any difference between a touched position and the object position occurs, execute the touch page
- When any difference between a touched position and the object position occurs other object may be activated. This may cause an unexpected operation due to incorrect output or malfunction

DECVITIONS

↑ CAUTION

Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of this manual, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.

Compliance with EC directive (CE Marking)

This note does not guarantee that an entire mechanical module produced in accordance with the contents of this note will comply with the following standards. Compliance to EMC directive for the entire mechanical module should be checked by the user / manufacturer. For more details please contact the local Mitsubishi Electric sales site

Attention

This product is designed for use in industrial applications.

Requirement for Compliance with EMC directive

The following products have shown compliance through direct testing (to the identified standards) and design analysis (forming a technical construction file) to the European Directive for Electromagnetic Compatibility (2004/108/EC) when used as directed by the appropriate documentation

Type: Programmable Controller (Open Type Equipment)

Standard		Remark	
EN61131-2 : 2007	EMI	Compliance with all relevant aspects of the standard. (Radiated Emissions)	
Programmable controllers- Equipment, requirement and tests	EMS	Compliance with all relevant aspects of the standard. (ESD,RF electromagnetic field, EFTB, Surge, RF conducted disturbances and Power frequency magnetic field)	

For more details please contact the local Mitsubishi Electric sales site.

Notes for compliance to EMC regulation

1) General notes on the use of communication cables

Any device which utilizes a data communication function is susceptible to the wider effects of local EMC noise. Therefore, when installing any communication cables care should always be taken with the routing and location of those cables. The GOT units identified on the previous chapter are compliant with the EMC requirement when the following communication cables are used.

GOT Unit	Existing Cables	
GT1020-LBD/LWD, GT1020-LBL/LWL, GT1020-LBDW/LWDW, GT1020-LBLW/LWLW	GT10-C30R4-8P (For Melsec FX series PLC)	
	GT10-C30R2-6P (For Melsec Q series PLC)	

- 2) General notes on the use of the power cable
- The GT1020-LBD/LWD/LBD2/LWD2/LBDW/LWDW/LBDW2/LWDW2 unit demand that the cable for the power supply is 10m or less

Associated Manuals

Manual name	Contents	Manual Number (Model Code)
GT10 User's Manual (sold separately)	Describes the GT10 hardware-relevant content such as part names, external dimensions, mounting, power supply wiring, specifications, and introduction to option devices	JY997D24701

Manual name	Contents	Manual Number (Model Code)				
GOT1000 Series Connection Manual 1/3, 2/3, 3/3 (sold separately) *1	Describes system configurations of the connection method applicable to GOT1000 series and cable creation method	SH-080532ENG (1D7M26)				
GT Designer2 Version2 Basic Operation/Data Transfer Manual (For GOT1000 Series) (sold separately) *1	Describes methods of the GT Designer2 installation operation, basic operation for drawing and transmitting data to GOT1000 series	SH-080529ENG (1D7M24)				
GT Designer2 Version2 Screen Design Manual (For GOT1000 Series) 1/ 3, 2/3, 3/3 (sold separately) *1	Describes specifications and settings of the object functions used in GT Designer2	SH-080530ENG SH-080531ENG (1D7M25)				
GT Designer3 Version1 Screen Design Manual (For GOT1000 Series) (Fundamentals) 1/2, 2/2 (sold separately) *1	Describes methods of the GT Designer3 installation operation, basic operation for drawing and transmitting data to GOT1000 series	SH-080866ENG (1D7MB9)				
GT Designer3 Version1 Screen Design Manual (For GOT1000 Series) (Functions) 1/2, 2/2 (sold separately) *1	Describes specifications and settings of the object functions used in GT Designer3	SH-080867ENG (1D7MC1)				
*1 Stored in the GT Works	*1 Stored in the GT Works2/GT Designer2/GT Works3/GT Designer3 in PDF format					

For details of a PLC to be connected, refer to the PLC user's manual respectively.

Rundled Items

Junuleu items					
Model Name	Remark				
GT1020-LBD/LWD					
GT1020-LBD2/LWD2					
GT1020-LBL/LWL	GOT main unit (The maintenance supplies below are packed with the				
GT1020-LBDW/LWDW	product.)				
GT1020-LBDW2/LWDW2					
GT1020-LBLW/LWLW					

Maintenance Supplies	Quantity
PLC Communication Connector	1
Panel Mounting Bracket (with M4 × 20 screws)	4
Panel Mounting Packing	1
GT10 General Description (This manual)	1

[电器电子产品有害物质限制使用标识要求 | 的表示方式



Note: This symbol mark is for China only.

含有有害6物质的名称,含有量,含有部品

本产品中所含有的有害6物质的名称,含有量,含有部品如下表所

产品中有害物质的名称及含量

部件名称		有害物质						
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴 二苯醚 (PBDE)	
显示器	外壳	0	0	0	0	0	0	
GOT	印刷基板	×	0	0	0	0	0	

本表格依据SJ/T 11364的规定编制。

- 〇:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572 规定的限量要求以下。
- ×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

1. Specifications

1.1 General Specifications

ltem		Specifications GT1020-LBD/LWD/LBD2/LWD2/LWL/LBDW/LWDW/LBDW2/LWDW2/LBLW/LWLW						
								Operating ambient
temperature	Other than display section	0 to 55°C (When mounted horizontally), 0 to 50°C (When mounted vertically)						
Storage ambient ten	nperature	-20 to 60°C						
Operating/Storage a	mbient humidity	10 to 90% RH, non	n-condensing (The wet b	ulb temperature is	39°C or less.)			
				Frequency	Acceleration	Half-amplitude	Sweep Count	
		Conforms to JIS	Under intermittent	5 to 9Hz		3.5mm		
Vibration resistance	Vibration resistance		vibration	9 to 150Hz	9.8m/s ²		10 times each in X, Y and Z directions	
			Under continuous	5 to 9Hz	-	1.75mm		
			vibration	9 to 150Hz	4.9m/s ²		1	
Shock resistance		Conforms to JIS B3502, IEC 61131-2 (147m/s², 11 ms, Sine half-wave pulse, 3 times each in the X, Y, and Z directions.)						
Operating atmosphe	Operating atmosphere		Must be free of lamp black, corrosive gas, flammable gas, or excessive amount of electro conductive dust particles and must be no direct sunlight. (Same as for saving)					
Operating altitude*1		2000 m (6562 ft) max.						
Installation location		Inside control panel						
Overvoltage category*2		II or less						
Pollution degree*3		2 or less						
Cooling method		Self-cooling Self-cooling						

- *1 Do not use or store the GOT under pressure higher than the atmospheric pressure of altitude 0m (0ft.). Failure to observe this instruction may cause a malfunction. When the air inside the control panel is puressurization, the surface sheet may be lifted by high pressure. As a result, the touch panel may be difficult to press. and the sheet may be peeled off.
- *2 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within the premises.
 - Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the raged voltage of 300 V is 2500 V.
- *3 This index indicates the degree to which conductive material is generated in the environment where the equipment is used. In pollution degree 2, only non-conductive pollution occurs but temporary conductivity may be produced due to condensation.

1.2 Performance Specifications

		Specifications							
	Item	GT1020-LBD/LWD/LBD2/ LWD2	GT1020-LBL/LWL	GT1020-LBDW/LWDW/ LBDW2/LWDW2	GT1020-LBLW/LWLW				
	Туре	STN monochrome (white/black) I	STN monochrome (white/black) liquid crystal						
	Screen size	3.7"							
	Resolution	160 × 64 dots (Horizontal format)							
	Display size	W86.4(3.4) × H34.5(1.35) [mm](inch) (Horizontal format)							
Display	Display character	16-dot standard font: 20 characte	ers × 4 lines (Horizontal format)						
section*1	Display color	Monochrome (white/black)							
	Display angle	Left/Right: 30 degrees, Top: 20 d	egrees, Bottom: 30 degrees (Horiz	zontal format)					
	Contrast adjustment	16-level adjustment							
	Intensity of LCD only	200 [cd/m ²] (in green)		300 [cd/m ²] (in white)					
	Life	Approx. 50,000h. (Time for displa	y intensity to become 1/5 at opera	ating ambient temperature of 25°C	·)				
Backlight (no replacement required)		LED with 3 available colors (green, red, orange) LED with 3 available colors (white, red, pink)							
		Backlight status (colors, ON/BLINK/OFF) control, Adjustable screensaver activation time Setting the system information enables ⁻² PLC to control the backlight status							
	Number of touch keys	Maximum 50 keys/screen (Analog resistive film touch panel)							
	Key size	Minimum 2 × 2 dots (per key)							
Touch panel	Simultaneous pressing of two (or more) areas (2-point press)	Not supported (Simultaneous pressing of two or more areas on the screen may activate the switch between those areas.)							
	Life	1 million times or more (operating force 0.98N max.)							
	C drive*3	Flash memory ROM (Internal), for storing Project data (512kbytes or less), OS, Alarm history and Recipe data							
Memory	Life (Number of write times)	100,000 times							
	utput (a buzzer that sounds ch keys are pressed)	Single tone (LONG/ SHORT/ OFF adjustable)							
Environm	ental protective structure*4	Equivalent to IP67 (JEM1030) (front section)							
External c	limensions	W113(4.44) × H74(2.91) × D27(1.06)[mm](inch) (Excluding mounting fixtures) (Horizontal format)							
Panel cut	ting dimensions	W105 (4.13) × H66 (2.59) [mm] (inch) (Horizontal format)						
Weight (E	xcluding mounting fixtures)	0.2kg	0.18kg	0.2kg	0.18kg				
Compatib	le software package	GT Designer2 Version2.43V or la GT Designer3 Version1.01B or la		GT Designer2 Version2.58L or la GT Designer3 Version1.01B or la					

- *1 Bright dots (always lit) and dark dots (unlit) may appear on a liquid crystal display panel. It is impossible to completely avoid this symptom, as the liquid crystal display comprises of a great number of display elements. Flickers may be observed depending on the display color. Please note that these dots appear due to its characteristic and are not caused by product
 - Flickers and partial discoloration may be generated on the liquid crystal. display panel due to the display contents or the contrast adjustment. However, please note that these phenomena appear due to its characteristic and are not caused by product defect
 - There is a difference in the display brightness and the color tones between liquid crystal display panels. When using multiple liquid crystal display panels are note that there is an individual difference between them
 - A crosstalk (shadow as an extension of the display) may appear on the liquid crystal display panel. Please note that it appears due to its
 - When the display section is seen from the outside of the display angle, the display color seems like it has changed.

response time, brightness and color of the liquid crystal display panel may vary depending on the usage environmental temperature. Especially in the low temperature environment, the display response becomes slow due to the characteristics of the STN liquid crystal Please check the display response in advance for using this product When the same screen is displayed for a long time, an incidental color or

Please note that it is due to its characteristic. Please note that the

- partial discoloration is generated on the screen due to heat damage, and it may not disappear. To prevent heat damage, the screen saver function is effective. For details on the screen saver function, refer to the following → GT10 User's Manual
- *2 For the details of system information, refer to the following
- GT Designer3 Version1 Screen Design Manual
- *3 ROM in which new data can be written without deleting the written data. *4 Note that this does not guarantee all users' operation environment. In addition, the product may not be used in environments under exposition of oil or chemicals for a long period of time, or in environments filled with oil-mist.

1.3 Communication Specifications

ltem		Specifications					
		GT1020-LBD/LWD/LBDW/LWDW	GT1020-LBD2/LWD2/LBDW2/LWDW2	GT1020-LBL/LWL/LBLW/LWLW			
	Communication standard	RS-422/485, 1ch	RS-232, 1ch	RS-422, 1ch			
	Transmission speed	115,200/57,600/38,400/19,200/9,600/4	115,200/57,600/38,400/19,200/9,600/4,800bps				
PLC communication	Connector shape	Connector terminal block 9-pins					
	Terminating resistor*1	Open/110 Ω /330 Ω (Switched by terminating resistor selector switch) (At factory shipment: 330 Ω)					
	Communication standard	RS-232, 1ch					
PC communication*2	Transmission speed	115,200/57,600/38,400/19,200/9,600/4,800bps					
	Connector shape	MINI DIN 6-pins (Female)					

- *1 Set the terminating resistor selector switch of the GOT in accordance with the connection type when adopting GOT multidrop connection.
- For details of GOT multidrop connection, refer to the following. → GOT1000 Series Connection Manual
- *2 Project data upload/download, OS installation, Transparent function

1.4 Power Supply Specifications

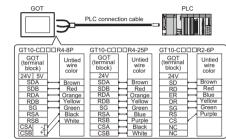
(For details on power supply wiring such as the allowable cable size and tightening torque refer to the additional manual "GT10 User's Manual")

Item	Specifications					
item	GT1020-LBD/LWD/LBD2/LWD2/LBDW/LWDW/LBDW2/LWDW2	GT1020-LBL/LWL/LBLW/LWLW				
Input power supply voltage	24VDC (+10% -15%), ripple voltage 200mV or less	5VDC (±5%), supplied from the PLC				
Fuse (built-in, not exchangeable)	0.4A	-				
Power consumption, (At backlight off)	1.9W (80mA/24VDC) or less, (1.2W (50mA/24VDC) or less)	1.1W (220mA/5VDC) or less, (0.6W (120mA/5VDC) or less)				
Inrush current	13A or less (26.4VDC) 1ms	_				
Permissible instantaneous power failure time*1	Within 5ms	=				
Noise immunity	Noise voltage: 1000Vp-p, Noise width: 1μs (by noise simulator of	30 to 100Hz noise frequency)				
Dielectric withstand voltage	500VAC for 1 minute (between the GOT's power supply terminals and the GOT's grounding terminal)	-				
Insulation resistance	$10 M\Omega$ or larger by insulation resistance tester (between the GOT's power supply terminals and the GOT's grounding terminal)	-				
Grounding	Grounding with a ground resistance of 100 Ω or less by using a ground cable that has a cross-sectional area of 0.14 to 1.5 mm² (solid wire), 0.14 to 1.0 mm² (stranded wire), or 0.25 to 0.5 mm² (rod terminal with an insulation sleeve). If impossible, connect the ground cable to the control panel.	_				

*1 The GOT continues to operate even upon 5ms or shorter instantaneous power failure. The GOT stops operating if there is extended power failure or voltage drop, while it automatically resumes operation as soon as the power is

2. Wiring of connection cable

The diagram below shows cable assignment for GOT port. Cables: GT10-CDDDR4-8P, GT10-CDDDR4-2P, GT10-CDDDR2-6P



User-made cable is necessary, depending on the PLC. For the detail, refer to GOT1000 Series Connection Manual

Cable jacket to remove	7mm (0.27")
Tightening torque	0.22 to 0.25 N•m
Recommended Tool (Screwdriver)	SZS 0.4 × 2.5 (Phoenix Contact Inc.)

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Miteuhiehi
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

MITSUBISHI ELECTRIC CORPORATION

LECTRIC



GT10 General Description



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Date	Oct. 2016

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- output or malfunction. Incorrect operation of the touch switch(s) may lead to a serious accident if the GOT backlight is gone out. When the GOT backlight goes out, causes the monitor screen to appear blank, while the input of the touch switch(s) remains active. This may confuse an operator in thinking that the GOT is in "screensaver" mode, who then tries to release the GOT from this mode by touching the display section, which may cause a touch switch to operate.

DESIGN PRECAUTIONS **⚠CAUTION**

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- Do not burdle use control and communication and wiring. Run the above cables separately from such wiring and keep them a minimum of 100mm (3.94in.) apart.Not doing so noise can cause a malfunction.

 Do not press the GOT display section with a pointed material as a pen or driver. Doing so can result in a damage or failure of the display section.

 Before connecting to GOT, turn ON the controller to enable the communication. When the communication of controller is not available, a communication error may occur in GOT.

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VIRING PRECAUTIONS **MARNING**

- Be sure to shut off all phases of the external power supply used by the system before wiring. Failure to do so may result in an electric shock, product damage considerations.
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- and terminal arrangement of the product. Not doing so can cause a fire or failure. Tighten the terminal screws of the GOT power supply section in the specified torque range. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or the GOT. Correctly wire the GOT power supply section after confirming the rated voltage
- sciews of the GOT. Exercise care to avoid foreign matter such as chips and wire offcuts entering th GOT. Not doing so can cause a fire, failure or malfunction.

⚠CAUTION IRING PRECAUTIONS

Plug the communication cable into the connector of the connected unit and tighten the mounting and terminal screws in the specified torque range. Undertightening can cause a short circuit or malfunction. Overtightening car cause a short circuit or malfunction due to the damage of the screws or unit.

MARNING Before performing the test operations of the user creation monitor screen (such as turning ON or OFF bit device, changing the word device current value, changing the settings or current values of the timer or counter), read through the manua carefully and make yourself familiar with the operation method. During test operation, never change the data of the devices which are used to perform significant operation for the system. False output or malfunction careful and the perform significant operation for the system.

cause an accident.

STARTUP/MAINTENANCE PRECAUTIONS **<u>∧</u>** WARNING

- When power is on, do not touch the terminals Doing so can cause an electric shock or malfunction
- Doing so can cause an electric snock or mainfunction.

 Before starting cleaning or terminal screw retightening, always switch off the power externally in all phases. Not switching the power off in all phases can cause a unit failure or malfunction. Undertightening can cause a short circuit or malfunction. Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit.

STARTUP/MAINTENANCE PRECAUTIONS

ACAUTION

- Do not disassemble or modify the unit. Doing so can cause a failure, malfunction, injury or fire.
- Do not touch the conductive and electronic parts of the unit directly Doing so can cause a unit malfunction or failure.

 The cables connected to the unit must be run in ducts or clamped.
- Not doing so can cause the unit or cable to be damaged due to the dangling motion or accidental pulling of the cables or can cause a malfunction due to a
- cable connection fault.

 When unplugging the cable connected to the unit, do not hold and pull the cable portion. Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.

 Before touching the unit, always touch grounded metal, etc. to discharge static electricity from human body, etc.

 Not doing so can cause the unit to fail malfunction.

DISPOSAL PRECAUTIONS	 ∴ CAUTION
 When disposing of the prod 	uct, handle it as industrial waste.

TOUCH PANEL **ACAUTION** RECAUTIONS

- For the analog-resistive film type touch panels, normally the adjustment is no required. However, the difference between a touched position and the object position may occur as the period of use elapses. When any difference between a touched position and the object position occurs, execute the touch pan
- When any difference between a touched position and the object position occurs other object may be activated. This may cause an unexpected operation due to incorrect output or malfunction

ACAUTION RECAUTIONS

Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of this manual, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportati

Compliance with EC directive (CE Marking)

This note does not guarantee that an entire mechanical module produced in accordance with the contents of this note will comply with the following standards. Compliance to EMC directive for the entire mechanical module should be checked by the user / manufacturer. For more details please contact the local Mitsubishi Electric module produced in

Attention

. This product is designed for use in industrial applications.

Requirement for Compliance with EMC directive

The following products have shown compliance through direct testing (to the identified standards) and design analysis (forming a technical construction file) to the European Directive for Electromagnetic Compatibility (2004/108/EC) when used as directed by the oppospication of the control o directed by the appropriate documentation Type: Programmable Controller (Open Type Equipment)

	Standard		Remark
EN61131-2 : 2007	EMI	Compliance with all relevant aspects of the standard. (Radiated Emissions)	
	Programmable controllers- Equipment, requirement and tests	EMS	Compliance with all relevant aspects of the standard. (ESD,RF electromagnetic field, EFTB, Surge, RF conducted disturbances and Power frequency magnetic field)

For more details please contact the local Mitsubishi Electric sales site

Notes for compliance to EMC regulation

 General notes on the use of communication cables
 Any device which utilizes a data communication function is susceptible to the Any device which unlines a data communication function is susceptible to the wider effects of local EMC noise. Therefore, when installing any communication cables care should always be taken with the routing and location of those cables. The GOT units identified on the previous chapter are compliant with the EMC requirement when the following communication cables are used.

GOT Unit Existing Cables GT1020-LBD/LWD, GT1020-LBL/LWL, GT1020-LBDW/LWDW, GT1020-LBLW/LWLW GT10-C30R4-8P (For Melsec GT1020-LBD2/LWD2, GT1020-LBDW2/ GT10-C30R2-6P (For Melsec LWDW2 Q series PLC)

2) General notes on the use of the power cable
The GT1020-LBD/LWD/LBD2/LWD2/LBDW/LWDW/LBDW2/LWDW2 unit demand that the cable for the power supply is 10m or less

Associated Manuals

Manual name	Contents	Manual Number (Model Code)
GT10 User's Manual (sold separately)	Describes the GT10 hardware-relevant content such as part names, external dimensions, mounting, power supply wiring, specifications, and introduction to option devices	JY997D24701

Manual name	Contents	Manual Number (Model Code)
GOT1000 Series Connection Manual 1/3, 2/3, 3/3 (sold separately) *1	Describes system configurations of the connection method applicable to GOT1000 series and cable creation method	SH-080532ENG (1D7M26)
GT Designer2 Version2 Basic Operation/Data Transfer Manual (For GOT1000 Series) (sold separately) *1	Describes methods of the GT Designer2 installation operation, basic operation for drawing and transmitting data to GOT1000 series	SH-080529ENG (1D7M24)
GT Designer2 Version2 Screen Design Manual (For GOT1000 Series) 1/ 3, 2/3, 3/3 (sold separately) *1	Describes specifications and settings of the object functions used in GT Designer2	SH-080530ENG SH-080531ENG (1D7M25)
GT Designer3 Version1 Screen Design Manual (For GOT1000 Series) (Fundamentals) 1/2, 2/2 (sold separately) *1	Describes methods of the GT Designer3 installation operation, basic operation for drawing and transmitting data to GOT1000 series	SH-080866ENG (1D7MB9)
GT Designer3 Version1 Screen Design Manual (For GOT1000 Series) (Functions) 1/2, 2/2 (sold separately) *1	Describes specifications and settings of the object functions used in GT Designer3	SH-080867ENG (1D7MC1)

*1 Stored in the GT Works2/GT Designer2/GT Works3/GT Designer3 in PDF format For details of a PLC to be connected, refer to the PLC user's m

Model Name	Remark
GT1020-LBD/LWD	
GT1020-LBD2/LWD2	
GT1020-LBL/LWL	GOT main unit (The maintenance supplies below are packed with th
GT1020-LBDW/LWDW	product.)
GT1020-LBDW2/LWDW2	
GT1020-LBLW/LWLW	

Maintenance Supplies	Quantity
PLC Communication Connector	1
Panel Mounting Bracket (with M4 × 20 screws)	4
Panel Mounting Packing	1
GT10 General Description (This manual)	1

[电器电子产品有害物质限制使用标识要求 | 的表示方式



显

Note: This symbol mark is for China only.

含有有害6物质的名称,含有量,含有部品 本产品中所含有的有害6物质的名称,含有量,含有部品如下表所 示。

产品中有害物质的名称及含量

					有害物质		
部件	‡名称	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴 二苯醚 (PBDE)
示器	外壳	0	0	0	0	0	0
T	印刷基板	X	0	0	0	0	0

本表格依据SJ/T 11364的规定编制。

- 〇:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572 规定的限量要求以下。
- ×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

1. Specifications

1.1 General Specifications

	Item		Specifications							
	item	GT1020-LBD/LWD/LBD2/LWD2/LBL/LWL/LBDW/LWDW/LBDW2/LWDW2/LBLW/LWLW								
Operating ambient Display section		0 to 50°C								
temperature	Other than display section	0 to 55°C (When me	to 55°C (When mounted horizontally), 0 to 50°C (When mounted vertically)							
Storage ambient ter	nperature	-20 to 60°C								
Operating/Storage a	mbient humidity	10 to 90% RH, non-	condensing (The wet b	oulb temperature is	39°C or less.)					
-				Frequency	Acceleration	Half-amplitude	Sweep Count			
		Conforms to JIS	Under intermittent vibration	5 to 9Hz		3.5mm	10 times each in X,			
Vibration resistance		B3502 and		9 to 150Hz	9.8m/s ²					
		IEC61131-2	Under continuous	5 to 9Hz		1.75mm	Y and Z directions			
			vibration	9 to 150Hz	4.9m/s ²		1			
Shock resistance		Conforms to JIS B3	502, IEC 61131-2 (147	'm/s ² , 11 ms, Sine I	half-wave pulse, 3 tir	mes each in the X,	r, and Z directions.)			
Operating atmosphe	ere		ip black, corrosive gas unlight. (Same as for s		or excessive amount	t of electro conducti	ve dust particles and			
Operating altitude*1		2000 m (6562 ft) max.								
Installation location		Inside control panel								
Overvoltage categor	ry*2	II or less								
Pollution degree*3		2 or less								
Cooling method		Self-cooling								

- *1 Do not use or store the GOT under pressure higher than the atmospheric pressure of altitude 0m (0ft.). Failure to observe this instruction may cause a malfunction.

 When the air inside the control panel is purged by pressurization, the surface sheet may be lifted by high pressure. As a result, the touch panel may be difficult to press and the sheet may be peeled off.
- *2 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within the premises.

 Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the raged voltage of 300 V is 2500 V.
- *3 This index indicates the degree to which conductive material is generated in the environment where the equipment is used
- In pollution degree 2, only non-conductive pollution occurs but temporary conductivity may be produced due to condensation.

		Specifications							
	Item	GT1020-LBD/LWD/LBD2/ LWD2	GT1020-LBL/LWL	GT1020-LBDW/LWDW/ LBDW2/LWDW2	GT1020-LBLW/LWLW				
	Туре	STN monochrome (white/black) liquid crystal							
	Screen size	3.7"							
	Resolution	160 × 64 dots (Horizontal format)						
	Display size	W86.4(3.4) × H34.5(1.35) [mm](inch) (Horizontal format)							
Display	Display character	16-dot standard font: 20 characters × 4 lines (Horizontal format)							
section*1	Display color	Monochrome (white/black)							
	Display angle	Left/Right: 30 degrees, Top: 20 d	degrees, Bottom: 30 degrees (Hori	zontal format)					
	Contrast adjustment	16-level adjustment							
	Intensity of LCD only	200 [cd/m ²] (in green)		300 [cd/m ²] (in white)					
	Life	Approx. 50,000h. (Time for display intensity to become 1/5 at operating ambient temperature of 25°C)							
l.		LED with 3 available colors (gree	LED with 3 available colors (white	lors (white, red, pink)					
Backlight (no repla	cement required)		NK/OFF) control, Adjustable scree nables*2 PLC to control the backli						
	Number of touch keys	Maximum 50 keys/screen (Analog resistive film touch panel)							
	Key size	Minimum 2 × 2 dots (per key)							
Touch panel	Simultaneous pressing of two (or more) areas (2-point press)	Not supported (Simultaneous pressing of two or more areas on the screen may activate the switch between those areas.)							
	Life	1 million times or more (operatin	1 million times or more (operating force 0.98N max.)						
	C drive*3	Flash memory ROM (Internal), for	Flash memory ROM (Internal), for storing Project data (512kbytes or less), OS, Alarm history and Recipe data						
Memory	Life (Number of write times)	100,000 times							
	utput (a buzzer that sounds ich keys are pressed)	Single tone (LONG/ SHORT/ OF	F adjustable)						
Environm	nental protective structure*4	Equivalent to IP67 (JEM1030) (front section)							
External	dimensions	W113(4.44) × H74(2.91) × D27(1	1.06)[mm](inch) (Excluding mounti	ng fixtures) (Horizontal format)					
Panel cut	tting dimensions	W105 (4.13) × H66 (2.59) [mm] ((inch) (Horizontal format)						
Weight (E	Excluding mounting fixtures)	0.2kg	0.18kg	0.2kg	0.18kg				
Compatib	ole software package		GT Designer2 Version2.43V or later/ GT Designer2 Version1.01B or later GT Designer3 Version1.01B or later GT Designer3 Version1.01B or later						

- *1 Bright dots (always lit) and dark dots (unlit) may appear on a liquid c display panel. It is impossible to completely avoid this symptom, a display paties. It is impossible to completely avoid this symptom, as in liquid crystal display comprises of a great number of display elements. Flickers may be observed depending on the display color. Please note that these dots appear due to its characteristic and are not caused by product
- Flickers and partial discoloration may be generated on the liquid crystal
- Flickers and partial discoloration may be generated on the liquid crystal display panel due to the display contents or the contrast adjustment. However, please note that these phenomena appear due to its characteristic and are not caused by product defect.
 There is a difference in the display brightness and the color tones between liquid crystal display panels. When using multiple liquid crystal display panels. Delase note that there is an individual difference between them.
 A crosstalk (shadow as an extension of the display) may appear on the liquid crystal display panel. Please note that it appears due to its characteristic.

- When the display section is seen from the outside of the display angle, the display color seems like it has changed.

- Please note that it is due to its characteristic. Please note that the response time, brightness and color of the liquid crystal display panel may
- Please note that it is due to its curateristics. Please note that the response time, brightness and color of the liquid crystal display panel may vary depending on the usage environmental temperature. Especially in the low temperature environment, the display response becomes slow due to the characteristics of the STN liquid crystal. Please check the display response in advance for using this product.

 When the same screen is displayed for a long time, an incidental color or partial discoloration is generated on the screen due to heat damage, and it may not disappear. To prevent heat damage, the screen saver function is effective. For details on the screen saver function, refer to the following.

 GT10 User's Manual

 For the details of system information, refer to the following.

 GT Designer2 Version1 Screen Design Manual

 GT Designer3 Version1 Screen Design Manual

 ROM in which new data can be written without deleting the written data.

 Note that this does not guarantee all users' operation environment. In addition, the product may not be used in environments filled with oil-mist.

1.3 Communication Specifications

ltem		Specifications		
		GT1020-LBD/LWD/LBDW/LWDW	GT1020-LBD2/LWD2/LBDW2/LWDW2	GT1020-LBL/LWL/LBLW/LWLW
PLC communication	Communication standard	RS-422/485, 1ch	RS-232, 1ch	RS-422, 1ch
	Transmission speed	115,200/57,600/38,400/19,200/9,600/4,800bps		
	Connector shape	Connector terminal block 9-pins		
	Terminating resistor*1	Open/110 Ω /330 Ω (Switched by terminating resistor selector switch) (At factory shipment: 330 Ω)		
PC communication*2	Communication standard	RS-232, 1ch		
	Transmission speed	115,200/57,600/38,400/19,200/9,600/4,800bps		
	Connector shape	MINI DIN 6-pins (Female)		

Set the terminating resistor selector switch of the GOT in accordance with the connection type when adopting GOT multidrop connection. For details of GOT multidrop connection, refer to the following.

GOT1000 Series Connection Manual Project data upload/download, OS installation. Transparent function

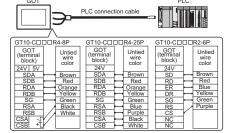
1.4 Power Supply Specifications

Item	Specifications		
iteiii	GT1020-LBD/LWD/LBD2/LWD2/LBDW/LWDW/LBDW2/LWDW2	GT1020-LBL/LWL/LBLW/LWLW	
Input power supply voltage	24VDC (+10% -15%), ripple voltage 200mV or less	5VDC (±5%), supplied from the PLC	
Fuse (built-in, not exchangeable)	0.4A	=	
Power consumption, (At backlight off)	1.9W (80mA/24VDC) or less, (1.2W (50mA/24VDC) or less)	1.1W (220mA/5VDC) or less, (0.6W (120mA/5VDC) or less)	
Inrush current	13A or less (26.4VDC) 1ms	=	
Permissible instantaneous power failure time*1	Within 5ms	-	
Noise immunity	Noise voltage: 1000Vp-p, Noise width: 1µs (by noise simulator of 30 to 100Hz noise frequency)		
Dielectric withstand voltage	500VAC for 1 minute (between the GOT's power supply terminals and the GOT's grounding terminal)	-	
Insulation resistance	$10 M\Omega$ or larger by insulation resistance tester (between the GOT's power supply terminals and the GOT's grounding terminal)	-	
Grounding	Grounding with a ground resistance of 100 Ω or less by using a ground cable that has a cross-sectional area of 0.14 to 1.5 mm² (solid wire), 0.14 to 1.0 mm² (stranded wire), or 0.25 to 0.5 mm² (rod terminal with an insulation sleeve). If impossible, connect the ground cable to the control panel.	_	

1 The GOT continues to operate even upon 5ms or shorter instantaneous power failure. The GOT stops operating if there is extended power failure or voltage drop, while it automatically resumes operation as soon as the power is restored.

2. Wiring of connection cable

The diagram below shows cable assignment for GOT port. Cables: GT10-CDDDR4-8P, GT10-CDDDR4-2P, GT10-CDDDR2-6P



For the detail, refer to GOT1000 Series Connection Manual.				
Cable jacket to remove	7mm (0.27")			
Tightening torque	0.22 to 0.25 N•m			
Recommended Tool (Screwdriver)	SZS 0.4 × 2.5 (Phoenix Contact Inc.)			

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporatior cannot be held responsible for any problems involving industrial property ri which may occur as a result of using the contents noted in this manual.

Warranty

Warranty Exclusion of loss in opportunity and secondary loss from warranty liability Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to: Damages caused by any cause found not to be the responsibility of Mitsubishi.

(2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi

products.

(3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products. (4) Replacement by the user, maintenance of on-site equipment, start-up test run

for safe use

This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life. Before using the product for special purposes such as nuclear power, electric

power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.